

Date: Tuesday, 11/29/2005 7:07:47 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 25065  
 Estimate Number : 10472  
 P.O. Number : N/A  
 This Issue : 11/29/2005 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A  
 Previous Run : N/A  
 Written By :  
 Checked & Approved By :  
 Comment : Created By Auto Work Order

Drawing Name : JET TUBE  
 Part Number : D2409  
 Drawing Number : D2409 REV. A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : N/A  
 Due Date : 12/11/2005 Qty: 5 Um: Each

Type : SMALL /MED FAB

## Additional Product

Job Number:



Seq. # Machine Or Operation: Description:

1.0 M6061T6T0500W035 6061-T6 Tube .500 x.035W



Comment: Qty.: 1.6666 f(s)/Unit Total: 8.3330 f(s)

6061-T6 Tube 0.50 x .035W

Material: 6061-T6 (0.50" OD x 0.035") wall seamless tubing

(M6061T6T0.500W.035)

Batch: ~~1119196~~ M4692

FF 05.12.05 PTO

## Tools:

2.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut as per template D2409T1

2- Deburr

3- Bend as per template D2409T2 & Dwg D2409

Identify as D2409

~~4- Have longer end of tube only~~

## Tools:

3.0 QC5

INSPECT WORK TO CURRENT STEP

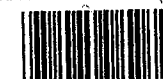


Comment: INSPECT WORK TO CURRENT STEP

## Tools:

4.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

## Tools:

FF 05.12.06  
 06/05/16 (5)  
 06/05/16 (5)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
05-11-06	2	<del>Dwg change: step 2 change. Add Dims to measure and inspect part. Permanent change as shown.</del>	<del>Cancel not on this W/O</del>	06-05-15		<del>[Signature]</del>	<del>[Signature]</del> 05-12-06	

Part No: D2409 PAR #: N10 Fault Category: Prod / FAB ASS <sup>med & small</sup> NCR: Yes / No DQA: [Signature] Date: 06/05/17  
QA: N/C Closed: [Signature] Date: 06.05.18

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
05-12-06	1	Sx D2409 were made of .500x .035" SS tubing, 30"	[Signature]	Scrap and destroy MAT/1 And <del>replace</del> replace with Al. AS per Dwg D2409 and I.P.P. Instructions. Ensure employee understands the type of material needed.	FF 05.12.06	2 05-12-06	[Signature]	2 05-12-06

NOTE: Date & initial all entries

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Drawing Name: JET TUBE

Job Number: 25065

Part Number: D2409

Job Number: 

Seq. #: Machine Or Operation: Description :

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

DP 06/05/17 (5)

Tools:

Job Completion 

U 06.05.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

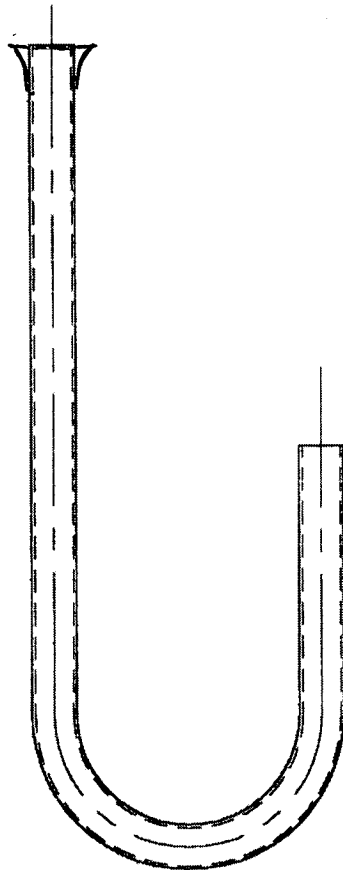
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2409	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE JET TUBE	SCALE 1:2

RELEASED  
96/09/10 BW



MATERIAL: 0.50 OD 0.035 WALL AL  
BEND PER TEMPLATE TD2409